



Brake Press Operator

AVAILABILITY:

Shift flexibility for days, afternoons and nights is required.

PAY RATE:

This position's pay rate starts at \$19.00 to \$21.00/hour, plus any shift premiums, depending on level of experience. Following successful completion of the 520 hour probationary period, pay rate increases to \$21.83/hour. Following one year of employment, pay rate increases to \$22.92/hour.

KEY RESPONSIBILITIES:

- Work in compliance with the provisions of the Occupational Health and Safety Act (or the "Act") and the regulations; use or wear the equipment, protective devices or clothing that Mott requires to be used or worn; report to the Supervisor the absence or defect in any equipment or protective device of which the worker is aware and which may endanger themselves or another worker; and report to the Supervisor any contravention of the Act or the regulations or the existence of any hazard of which the worker is aware
- Read Mott drawings effectively
- Use proper devices to verify specifications
- Inspect, verify material, and dimensions of parts prior to braking
- Select and change dies
- Determine correct braking order
- Utilize appropriate helper when working with large tooling or large parts
- Set-up the brake press for any required material, gauges or parts in an effective and timely manner for case work products
- Form different materials and gauges as per prints provided for case work product
- Use second foot pedal properly
- Inform leader of any program or design concerns
- Prevent damage to equipment and dies
- Follow quality procedures for first and last offs
- Able to organize work table for optimum productivity
- Maintain accurate part counts
- Flatten parts as needed
- Store parts on carts in a safe manner and tag with correct breakdown numbers

QUALITY BY DESIGN



- Move carts to the correct zones
- Maintain equipment and conduct minor repairs (i.e. oiling, changing rollers & completing records accordingly)
- Maximize production effectiveness and work flow through team work
- Train and advise others
- Perform other duties as required

SKILLS & EXPERIENCE:

- Minimum of 1 year of brake press experience
- Ability to read blueprints and data sheets
- Must know how to use a tape measure
- Must know how to use a vernier
- Basic math skills including the ability to convert fractions to decimals
- Good organizational skills
- Physically fit for heavy lifting of >35 lbs

The above are not intended to be an all-inclusive list of the duties, responsibilities and requirements of the job described. Rather, they are intended to describe the general nature of the job. Mott is committed to providing accommodations to those individuals with disabilities throughout the recruitment process. Upon request, we will work together to meet any of your accommodation needs.

Please email your resume to jointheteam@mott.ca, or drop off in person to 452 Hardy Road, Brantford, ON, N3T 5L8. Thank you for your interest in Mott.